

## Technical Data Sheet

**Polyman FABS 17 GF ORE16585**

Acrylonitrile Butadiene Styrene

**Product Description**

17% glass fibre reinforced ABS grade

**Processing Method** Injection Molding**Filler/Reinforcement** Glass Fiber, 17%**Resin ID** ABS-GF

<b>Typical Properties</b>	<b>Nominal Value</b>	<b>Units</b>	<b>Test Method</b>
<b>Physical</b>			
Melt Volume Flow Rate, (220 °C/10.0 kg)	7.0	cm <sup>3</sup> /10 min	ISO 1133
Density, (Method A)	1.16	g/cm <sup>3</sup>	ISO 1183
<b>Mechanical</b>			
Tensile Strain at Break, (Type 1A, 5 mm/min)	2.0	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 5 mm/min)	60.0	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	5000	MPa	ISO 527-1
<b>Impact</b>			
Charpy Impact Strength - Notched (23 °C, Type 1, Edgewise, Notch A)	7.0	kJ/m <sup>2</sup>	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	5.0	kJ/m <sup>2</sup>	ISO 179
Charpy Impact Strength - Unnotched, (Type 1, Edgewise)	15	kJ/m <sup>2</sup>	ISO 179
<b>Hardness</b>			
Ball Indentation Hardness, (H 358/30)	91.0	MPa	ISO 2039-1
<b>Thermal</b>			
Vicat Softening Temperature, (B (50N), 50 °C/h)	100	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	104	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	101	°C	ISO 75-2/A
<b>Electrical</b>			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Surface Resistivity	>1.0E+15	ohm	IEC 60093
<b>Flammable</b>			
Burning Rate (2.00 mm)	<100	mm/min	FMVSS 302
(2.00 mm)	<100	mm/min	ISO 3795
<b>UL Information</b>			
Flammability Classification, (1.5 mm)	HB		IEC 60695-11-10, -20